



WELDED MASTER LINK ASSEMBLIES (GRADE 80)

Alloy steel, quenched and tempered – Safety Factor 4:1

Code	Charge maximale (lb)	Poids/ch. (lb)	A1 Min-Max (po)	B1 Min-Max (po)	D1 Min-Max (po)	A2 Min-Max (po)	B2 Min-Max (po)	D2 Min-Max (po)
SUB-012	7,400	1.80	3.740-4.134	2.165-2.559	0.512-0.591	3.150-3.543	1.457-1.693	0.433-0.512
SUB-034	12,300	3.41	5.276-5.748	2.559-2.953	0.748-0.827	3.150-3.543	1.457-1.693	0.512-0.591
SUB-001	26,000	4.80	6.772-7.244	3.307-3.701	0.945-1.024	3.740-4.134	2.165-2.559	0.669-0.748
SUB-114	39,000	15.80	8.465-9.016	4.094-4.567	1.181-1.339	3.740-4.134	2.165-2.559	0.827-0.906
SUB-112	61,000	28.40	10.236-10.787	5.079-5.551	1.417-1.575	6.850-7.323	3.740-4.134	1.102-1.260
SUB-134	84,800	46.75	11.614-12.402	5.748-6.220	1.693-1.850	6.850-7.323	3.740-4.134	1.181-1.339
SUB-002	102,500	66.75	13.622-14.409	6.772-7.244	1.890-2.047	6.850-7.323	3.740-4.134	1.417-1.575
SUB-214	123,400	141.68	15.591-16.378	7.756-8.228	2.441-2.598	13.661-14.291	6.772-7.244	1.929-2.087
SUB-234	216,900	195.80	15.591-16.378	8.189-8.661	2.677-2.835	15.669-16.299	7.756-8.228	2.165-2.323

WELDED MASTER LINK ASSEMBLIES (GRADE 100)

Alloy steel, quenched and tempered – Safety Factor 4:1

Code	Charge maximale (lb)	Poids/ch. (lb)	A1 Min-Max (po)	B1 Min-Max (po)	D1 Min-Max (po)	A2 Min-Max (po)	B2 Min-Max (po)	D2 Min-Max (po)
SUB-012G100	7,400	1.0	4.803-5.197	2.303-2.697	0.461-0.539	0.928-1.322	0.507-0.743	0.304-0.383
SUB-034G100	12,300	3.4	5.315-5.709	2.559-2.953	0.748-0.827	3.150-3.543	1.457-1.693	0.512-0.591
SUB-001G100	26,000	7.2	6.102-6.496	3.543-3.937	0.827-0.906	3.150-3.543	1.457-1.693	0.512-0.591
SUB-114G100	39,000	15.8	8.465-8.858	4.134-4.528	1.220-1.299	3.740-4.134	2.244-2.480	0.827-0.906
SUB-112G100	61,000	28.4	10.303-10.697	5.053-5.447	1.461-1.539	6.803-7.197	3.882-4.118	1.148-1.227
SUB-134G100	84,800	46.8	11.811-12.205	5.787-6.181	1.732-1.811	6.890-7.283	3.819-4.055	1.220-1.299
SUB-002G100	102,500	66.7	13.819-14.213	6.811-7.205	1.929-2.008	6.890-7.283	3.819-4.055	1.457-1.535
SUB-214G100	160,000	141.7	15.787-16.181	7.795-8.189	2.480-2.559	13.780-14.173	6.890-7.126	1.929-2.008
SUB-234G100	216,900	207.0	15.787-16.181	9.291-9.685	2.717-2.795	15.787-16.181	7.874-8.110	2.323-2.402